

# **SPECIFICATION FOR CORRUGATED METAL PIPE**

## **CORLIX<sup>®</sup> ALUMINUM PIPE - AREMA**

### **1.0 GENERAL**

- 1.1 This specification covers the manufacture and installation of the corrugated aluminum pipe or pipe-arch (CAP) detailed in the project plans. The AASHTO specifications listed below are referenced in the AREMA Specification for Culverts, Part 4.

### **2.0 DESIGN STANDARDS**

- 2.1 The CAP meets the design parameters of the American Association of State Highway and Transportation Officials (AASHTO) Standard Specification for Highway Bridges.

### **3.0 MATERIAL**

- 3.1 The aluminum coils shall conform to the applicable requirements of AASHTO M 197.

### **4.0 PIPE**

- 4.1 The CAP shall be manufactured in accordance with the applicable requirements of AASHTO M 196. The pipe sizes, gauges and corrugations shall be as shown on the project plans.
- 4.2 All fabrication of the product shall occur within the United States.

### **5.0 COUPLING BANDS**

- 5.1 Coupling bands for the CAP shall be made of the same base metal and coatings as the CAP to a minimum of 18 gauge.
- 5.2 Ends of the CAP are rerolled with annular corrugations for proper indexing.
- 5.3 Connection fasteners will be provided.

### **6.0 HANDLING & ASSEMBLY**

- 6.1 Refer to the recommendations per the manufacturer's guidelines.

### **7.0 INSTALLATION**

- 7.1 The installation shall be in accordance with AREMA Section 4.14 and in conformance with the project plans and specifications. If there are any inconsistencies or conflicts, the contractor must bring them to the attention of the project engineer.
- 7.2 It is always the contractor's responsibility to follow OSHA guidelines for safe practices.

### **8.0 CONSTRUCTION LOADS**

- 8.1 Construction loads may be greater than design loads. The contractor shall follow the recommendations for additional compacted material per manufacturer's guidelines.